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D4070-041
Job Sheet 178802-A



Part No: D4070-041

Job Qty: ~~14 ea~~ **13**

DAS
21
9-89

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 6/29/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP rev A 10.02.16 new issue EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	14 pcs	6/29/18	6/29/18	0.00	0.00	QC8		
130	Brake NC	14 pcs	6/29/18	6/29/18	0.02	1.57	Brake NC 1		DAS 38
140	QC	14 pcs	6/29/18	6/29/18	0.00	0.00	QC5		SPR 38
150	Small Fab	14 pcs	6/29/18	6/29/18	0.00	0.86	Small Fab-5		DAS 6
160	QC	14 pcs	6/29/18	6/29/18	0.00	0.00	QC5		DAS 6
170	Packaging	14 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-2	5072 DEC 03 2018	DAS 6
180	QC21-SA	14 Ea	6/29/18	6/29/18	0.00	0.00	QC21	DEC 04 2018	DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182B	Rubber Cushion - Black (\$Per Foot)	2.1000 ft (.15 ea)	150-Small Fab	7160459

Job Allocations

Operation	Component Part	Inventory	Allocated
150-Small Fab	Required	4,506	0



Container No: S105761



Part: D4070-041

Job No: 178802-A

Serial No/Batch: S081686

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/16/18

SAC

86

20-1

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp	0.375Inches ± 0.010	0.385 0.365		
3	Clamp	0.750Inches ± 0.010	0.760 0.740		
4	Clamp	0.375Inches ± 0.010	0.385 0.365		
5	Clamp	2.903Inches ± 0.010	2.913 2.893		
6	Clamp	3.653Inches ± 0.010	3.663 3.643		
7	Clamp	0.063Inches ± 0.010	0.073 0.053		

Plex 8/28/18 9:10 AM dart.leroux.jason

